



Standard Test Method for Lightweight Particles in Aggregate¹

This standard is issued under the fixed designation C123/C123M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope

1.1 This test method covers the determination of the percentage of lightweight particles in aggregate by means of sink-float separation in a heavy liquid of suitable specific gravity.

1.2 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard. Some values have only SI units because the inch-pound equivalents are not used in the practice.

NOTE 1—Sieve size is identified by its standard designation in Specification E11. The alternative designation given in parentheses is for information only and does not represent a different standard sieve size.

1.3 The text of this standard references notes and footnotes which provide explanatory material. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of the standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* For a specific hazard statement, see 6.1.4.

2. Referenced Documents

- 2.1 *ASTM Standards*:²
 - C33
 - C125

C127

C128

C702

C1005

D75
D3665

E11

E100

3. Terminology

3.1 For definitions of terms used in this test method, refer to Terminology C125.

4. Significance and Use

4.1 This test method is used to determine conformance with provisions of Specification C33 pertaining to the amount of lightweight material in fine and coarse aggregates. A heavy liquid with a specific gravity of 2.0 is used to separate particles which may be classified as coal or lignite. Heavier liquids are to be used to check the percentages of other lightweight particles such as chert and shale having a specific gravity less than 2.40.

4.2 The test method is useful in identifying porous aggregate particles in research activities or in petrographic analyses.

5. Apparatus

5.1 *Balances*—For determining the mass of fine aggregates, a balance having a capacity of not less than 500 g, sensitive to at least 0.1 g; for determining the mass of coarse aggregate, a balance having a capacity of not less than 5000 g, sensitive to at least 1 g. Both balances shall conform to the accuracy criterion of the applicable sections of Specification C1005.

¹This test method is under the jurisdiction of ASTM Committee on Concrete and Concrete Aggregates and is the direct responsibility of Subcommittee on Normal Weight Aggregates.

Current edition approved Dec. 15, 2014. Published January 2015. Originally approved in 1936. Last previous edition approved in 2012 as C123/C123M-12. DOI: 10.1520/C0123_C0123M-14.

²For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.